

## KIWOCLEAN<sup>®</sup> LM 789 E

### Emulsifier containing screen cleaner based on biodegradable solvents

KIWOCLEAN LM 789 E is a universally applicable screen cleaner for the removal of commonly used non-hardened inks from the screen mesh. Particularly used in in-line cleaning units. KIWOCLEAN LM 789 E is low-VOC, biodegradable, very mild in odour, has a high flash point and can be used for many cleaning cycles. Among others KIWOCLEAN LM 789 E is especially suitable for cleaning plastic (PVC), UV and solvent based inks, as well as plastisol.

#### APPLICATION

Pour the screen cleaner into the automatic screen cleaning unit at room temperature, observing the instructions given by the machine manufacturer. Additions of fresh KIWOCLEAN LM 789 E can be made to balance losses due to evaporation and drag out. Filtration of the cleaner extends its time of use. Ask KIWO for advice.

Due to its low evaporation, KIWOCLEAN LM 789 E could attack the frame adhesive. Therefore, ensure that cleaning times are observed and no solvent remains in the grooves of the frame. In in-line units, stencils are mostly rinsed with water. For stencils to be re-used, apply a water resistant screen filler. Furthermore, recommend using a lacquer, e.g. ESTELAN 224 Yellow, to protect the frame adhesive.

Due to the high boiling range and the long resting time in the cleaning unit, a distillation of KIWOCLEAN LM 789 E is not reasonable. By filtrating the contaminated cleaner, e.g. with an inclined filter or by sedimentation/decanting, good results can be achieved. Cleaning efficiency can be maintained by adding fresh KIWOCLEAN LM 789 E.

Note: KIWOCLEAN LM 789 E consists of organic solvents that may attack various plastics, lacquers or coatings. Therefore, please check if working tools, accessories and floor or wall coatings are resistant against KIWOCLEAN LM 789 E. If required, make trials beforehand. During stencil cleaning the frame adhesive can be contaminated by leftover solvents. Ask KIWO to recommend a suitable adhesive.

#### PRODUCT DATA

Colour:	colourless to light yellow, slightly turbid
Boiling range:	approx. 205-245°C
Flash point:	> 90°C

#### HEALTH HAZARDS/ ENVIRONMENTAL PROTECTION

When working with KIWOCLEAN LM 789 E it is recommended to wear safety goggles and gloves. Do not breathe fumes and ensure sufficient ventilation of the working areas.

Please follow further information given in the material safety data sheet.

#### STORAGE

2 years (at 20 - 25°C and original container)